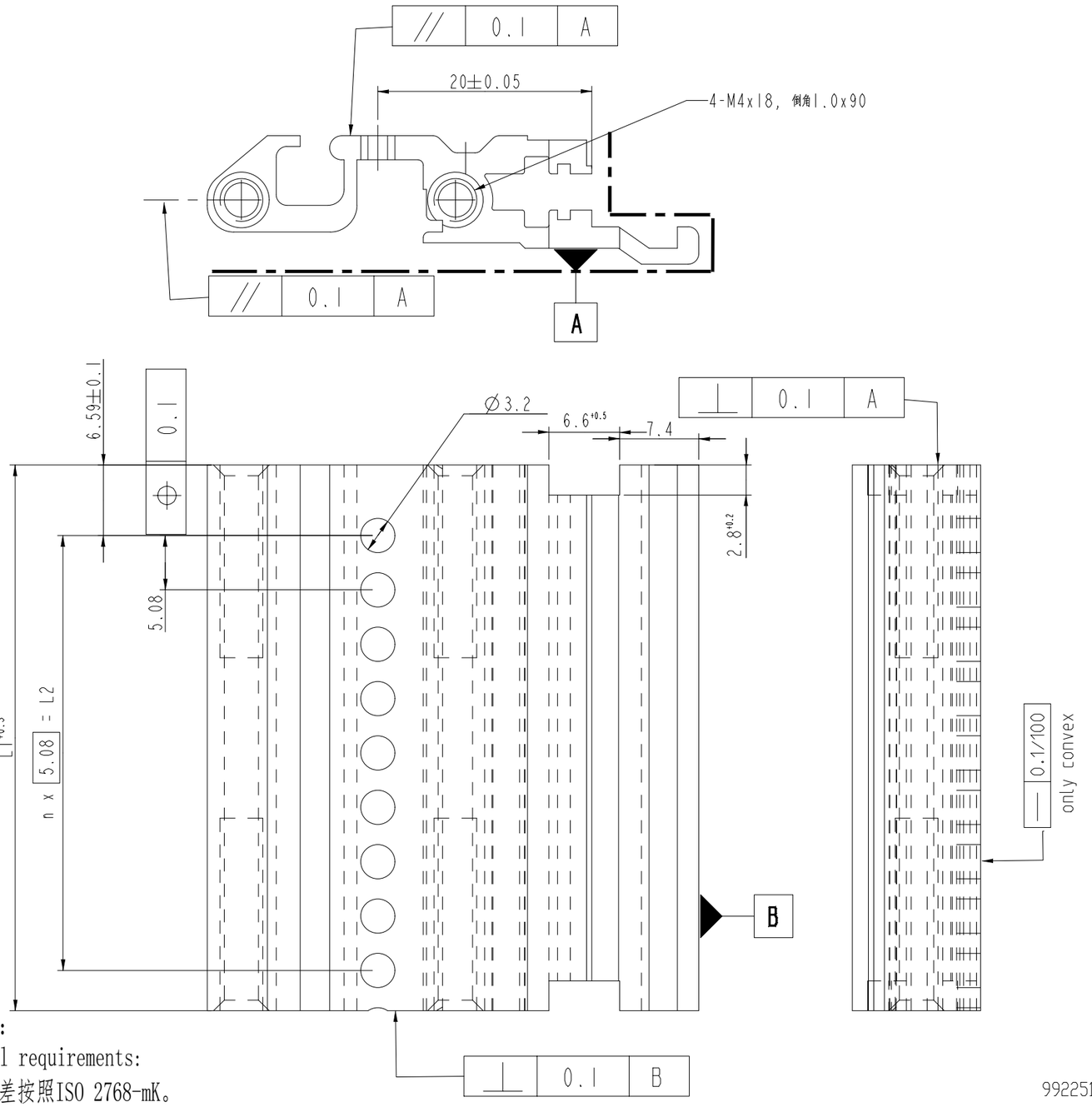


| Z-Nr | L1 | L2 | n | Z-Nr | L1 | L2 | n |
|---|---|---|---|---|---|---|---|
| C001 | 10,36 | 0 | 0 | C046 | 238,96 | 228.60 | 45 |
| C002 | 15,44 | 5.08 | 1 | C047 | 244,04 | 233.68 | 46 |
| C003 | 20,52 | 10.16 | 2 | C048 | 249,12 | 238.76 | 47 |
| C004 | 25,60 | 15.24 | 3 | C049 | 254,20 | 243.84 | 48 |
| C005 | 30,68 | 20.32 | 4 | C050 | 259,28 | 248.92 | 49 |
| C006 | 35,76 | 25.40 | 5 | C051 | 264,36 | 254.00 | 50 |
| C007 | 40,84 | 30.48 | 6 | C052 | 269,44 | 259.08 | 51 |
| C008 | 45,92 | 35.56 | 7 | C053 | 274,52 | 264.16 | 52 |
| C009 | 51,00 | 40.64 | 8 | C054 | 279,60 | 269.24 | 53 |
| C010 | 56,08 | 45.72 | 9 | C055 | 284,68 | 274.32 | 54 |
| C011 | 61,16 | 50.80 | 10 | C056 | 289,76 | 279.40 | 55 |
| C012 | 66,24 | 55.88 | 11 | C057 | 294,84 | 284.48 | 56 |
| C013 | 71,32 | 60.96 | 12 | C058 | 299,92 | 289.56 | 57 |
| C014 | 76,40 | 66.04 | 13 | C059 | 305,00 | 294.64 | 58 |
| C015 | 81,48 | 71.12 | 14 | C060 | 310,08 | 299.72 | 59 |
| C016 | 86,56 | 76.20 | 15 | C061 | 315,16 | 304.80 | 60 |
| C017 | 91,64 | 81.28 | 16 | C062 | 320,24 | 309.88 | 61 |
| C018 | 96,72 | 86.36 | 17 | C063 | 325,32 | 314.96 | 62 |
| C019 | 101,80 | 91.44 | 18 | C064 | 330,40 | 320.04 | 63 |
| C020 | 106,88 | 96.52 | 19 | C065 | 335,48 | 325.12 | 64 |
| C021 | 111,96 | 101.60 | 20 | C066 | 340,56 | 330.20 | 65 |
| C022 | 117,04 | 106.68 | 21 | C067 | 345,64 | 335.28 | 66 |
| C023 | 122,12 | 111.76 | 22 | C068 | 350,72 | 340.36 | 67 |
| C024 | 127,20 | 116.84 | 23 | C069 | 355,80 | 345.44 | 68 |
| C025 | 132,28 | 121.92 | 24 | C070 | 360,88 | 350.52 | 69 |
| C026 | 137,36 | 127.00 | 25 | C071 | 365,96 | 355.60 | 70 |
| C027 | 142,44 | 132.08 | 26 | C072 | 371,04 | 360.68 | 71 |
| C028 | 147,52 | 137.16 | 27 | C073 | 376,12 | 365.76 | 72 |
| C029 | 152,60 | 142.24 | 28 | C074 | 381,20 | 370.84 | 73 |
| C030 | 157,68 | 147.32 | 29 | C075 | 386,28 | 375.92 | 74 |
| C031 | 162,76 | 152.40 | 30 | C076 | 391,36 | 381.00 | 75 |
| C032 | 167,84 | 157.48 | 31 | C077 | 396,44 | 386.08 | 76 |
| C033 | 172,92 | 162.56 | 32 | C078 | 401,52 | 391.16 | 77 |
| C034 | 178,00 | 167.64 | 33 | C079 | 406,60 | 396.24 | 78 |
| C035 | 183,08 | 172.72 | 34 | C080 | 411,68 | 401.32 | 79 |
| C036 | 188,16 | 177.80 | 35 | C081 | 416,76 | 406.40 | 80 |
| C037 | 193,24 | 182.88 | 36 | C082 | 421,84 | 411.48 | 81 |
| C038 | 198,32 | 187.96 | 37 | C083 | 426,92 | 416.56 | 82 |
| C039 | 203,40 | 193.04 | 38 | C084 | 432,00 | 421.64 | 83 |
| C040 | 208,48 | 198.12 | 39 | C085 | 437.08 | 426.72 | 84 |
| C041 | 213,56 | 203.20 | 40 | C086 | 442.16 | 431.80 | 85 |
| C042 | 218,64 | 208.28 | 41 | C087 | 447.24 | 436.88 | 86 |
| C043 | 223,72 | 213.36 | 42 | C088 | 452.32 | 441.96 | 87 |
| C044 | 228,80 | 218.44 | 43 | C089 | 457.40 | 447.04 | 88 |
| C045 | 233,88 | 223.52 | 44 | C090 | 462.48 | 452.12 | 89 |

| | Z-Nr | L1 | L2 | n |
|---|---|---|---|---|
| 9922516 | C084 | 432,00 | 421.64 | 83 |

技术要求:

Technical requirements:

1.未注公差按照ISO 2768-mK。

1.Unspecified dimensional tolerances shall comply with ISO 2768-mK.

2.去除锐角毛刺，切口光滑。

2.Remove sharp edged burrs and make the incision smooth.

3.喷砂，240目。

3.Sandblasting, 240 mesh.

4.表面处理，钝化。

4.Surface treatment, passivation.

5.表面质量依SH-TDC.QA-036。

5.The surface quality shall comply with SH-TDC. QA-036.

| Ver.(版本) | Change discr.(更改说明) | Date(日期) | Name(姓名) |
|---|---|---|---|
| – | – | – | – |
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| – | – | – | – |
| – | – | – | – |
| – | – | – | – |
| – | – | – | – |
| – | – | – | – |

Tolerance(公差)
ISO2768-mK

First Angle Projection
第一视角

| | Date(日期) | Name(姓名) |
|---|---|---|
| Design(设计) | 2025/6/24 | Ryan.Ding |
| Check(校对) | | |
| Review(审核) | | |
| Approve(批准) | | |

HEITEC
www.heitec.cn

Scale(比例): 2:1

Artical No.(物料号):9922516

Material(材料): PROFIL SEE S1974200EL23

Finish(表面处理):

加强型前上横梁B2, VPX, 84te
REINFORCE RAIL B2_,84te,VPX,TOP

T3104800EL23

Sheet(页数) 1

Sheets(总页数) 1