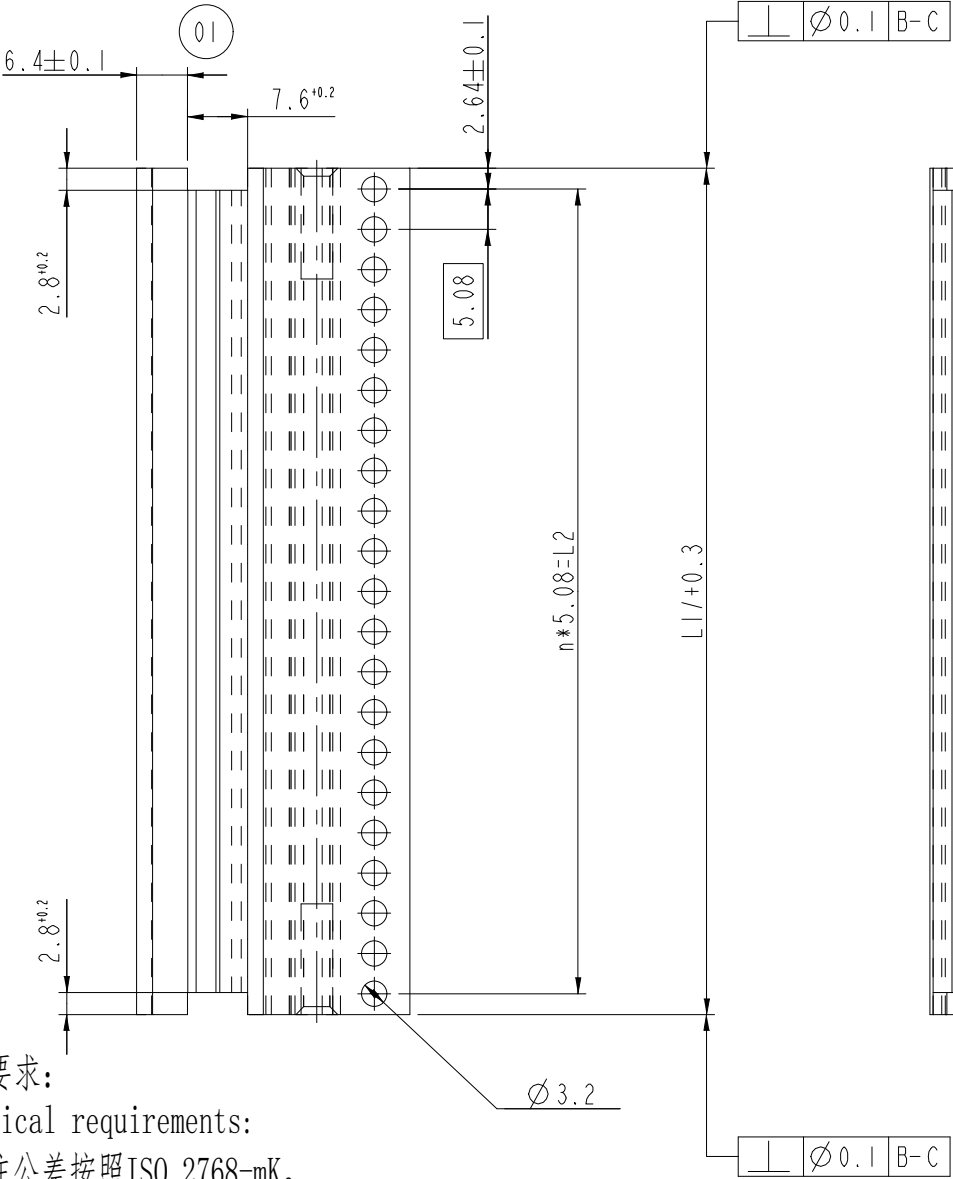
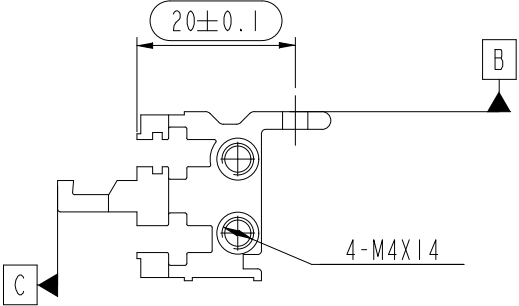


F
E
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12345678



- 技术要求:
Technical requirements:
1. 未注公差按照ISO 2768-mK.
 - 1.Unspecified dimensional tolerances shall comply with ISO 2768-mK.
 2. 去除锐角毛刺, 切口光滑.
 - 2.Remove sharp edged burrs and make the incision smooth.
 3. 喷砂, 240目.
 - 3.Sandblasting, 240 mesh.
 4. 表面处理, 铬酸钝化.
 - 4.Surface treatment, chromic acid passivation.
 5. 表面质量依SH-TDC. QA-036.
 - 5.The surface quality shall comply with SH-TDC. QA-036.

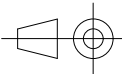
-----外观面

_No	n	L2	L1		_No	n	L2	L1		_No	n	L2	L1		_No	n	L2	L1
_C008	8	40.64	45.92		_C031	31	157.48	162.76		_C054	54	274.32	279.6		_C077	77	391.16	396.44
_C009	9	45.72	51		_C032	32	162.56	167.84		_C055	55	279.4	284.68		_C078	78	396.24	401.52
_C010	10	50.8	56.08		_C033	33	167.64	172.92		_C056	56	284.48	289.76		_C079	79	401.32	406.6
_C011	11	55.88	61.16		_C034	34	172.72	178		_C057	57	289.56	294.84		_C080	80	406.4	411.68
_C012	12	60.96	66.24		_C035	35	177.8	183.08		_C058	58	294.64	299.92		_C081	81	411.48	416.76
_C013	13	66.04	71.32		_C036	36	182.88	188.16		_C059	59	299.72	305		_C082	82	416.56	421.84
_C014	14	71.12	76.4		_C037	37	187.96	193.24		_C060	60	304.8	310.08		_C083	83	421.64	426.92
_C015	15	76.2	81.48		_C038	38	193.04	198.32		_C061	61	309.88	315.16		_C084	84	426.72	432
_C016	16	81.28	86.56		_C039	39	198.12	203.4		_C062	62	314.96	320.24		_C085	85	431.8	437.08
_C017	17	86.36	91.64		_C040	40	203.2	208.48		_C063	63	320.04	325.32		_C086	86	436.88	442.16
_C018	18	91.44	96.72		_C041	41	208.28	213.56		_C064	64	325.12	330.4		_C087	87	441.96	447.24
_C019	19	96.52	101.8		_C042	42	213.36	218.64		_C065	65	330.2	335.48		_C088	88	447.04	452.32
_C020	20	101.6	106.88		_C043	43	218.44	223.72		_C066	66	335.28	340.56		_C089	89	452.12	457.4
_C021	21	106.68	111.96		_C044	44	223.52	228.8		_C067	67	340.36	345.64		_C090	90	457.2	462.48
_C022	22	111.76	117.04		_C045	45	228.6	233.88		_C068	68	345.44	350.72		_C091	91	462.28	467.56
_C023	23	116.84	122.12		_C046	46	233.68	238.96		_C069	69	350.52	355.8		_C092	92	467.36	472.64
_C024	24	121.92	127.2		_C047	47	238.76	244.04		_C070	70	355.6	360.88		_C093	93	472.44	477.72
_C025	25	127	132.28		_C048	48	243.84	249.12		_C071	71	360.68	365.96		_C094	94	477.52	482.8
_C026	26	132.08	137.36		_C049	49	248.92	254.2		_C072	72	365.76	371.04		_C095	95	482.6	487.88
_C027	27	137.16	142.44		_C050	50	254	259.28		_C073	73	370.84	376.12		_C096	96	487.68	492.96
_C028	28	142.24	147.52		_C051	51	259.08	264.36		_C074	74	375.92	381.2		_C097	97	492.76	498.04
_C029	29	147.32	152.6		_C052	52	264.16	269.44		_C075	75	381	386.28		_C098	98	497.84	503.12
_C030	30	152.4	157.68		_C053	53	269.24	274.52		_C076	76	386.08	391.36		_C099	99	502.92	508.2

9922568 REFER C084

	No	n	L2	L1
9922568	C084	84	426.72	432

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0.1/100

Tolerance(公差) ISO2768-mK				First Angle Projection 第一视角			Scale(比例): 1:1	Artical No.(物料号): 9922568	
							Material(材料): PROFIL SEE S2040400EL23		
							Finish(表面处理): chromic acid passivation (铬酸钝化)		
-	-	-	-		Date(日期)	Name (姓名)	横梁B4,84TE RAIL B4,standard,84TE		
-	-	-	-	Design(设计)	2025/6/24	Ryan. Ding			
-	-	-	-	Check(校对)					
-	-	-	-	Review(审核)					
-	-	-	-	Approve(批准)					
-	-	-	-	HEITEC www.heitec.cn			T3112500EL23		Sheet (页数) 1
-	-	-	-						
-	-	-	-						
Ver.(版本)	Change descr.(更改说明)	Date(日期)	Name(姓名)						Sheets (总页数) 1